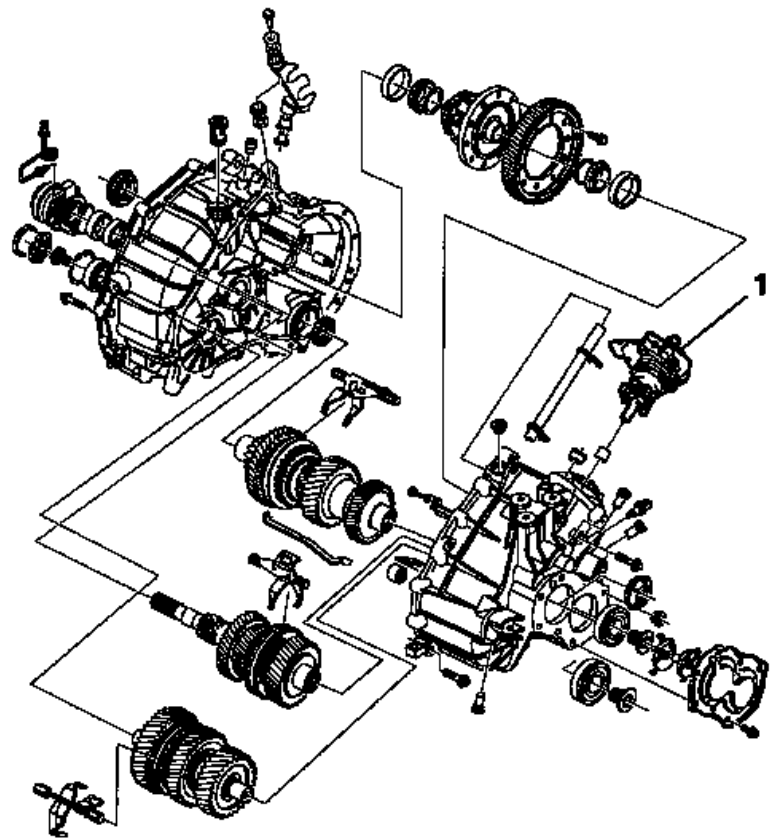


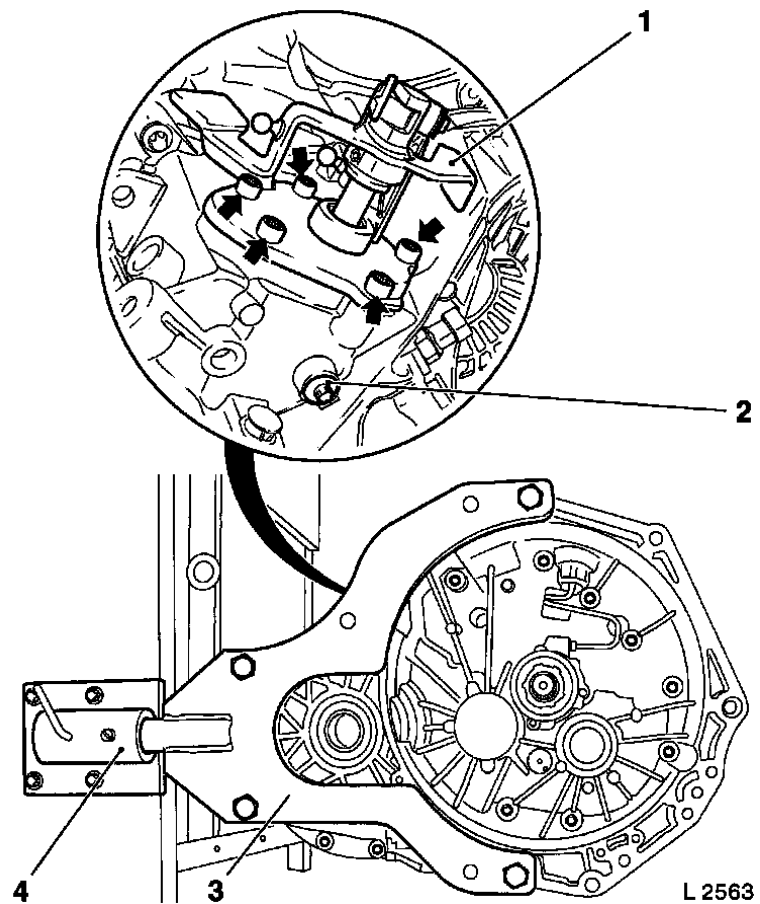
Shift Mechanism Assembly, Remove and Install

1. Illustration of shift mechanism assembly
 1. Shift mechanism assembly



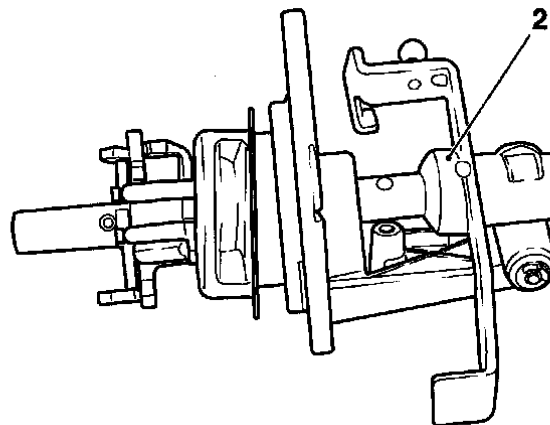
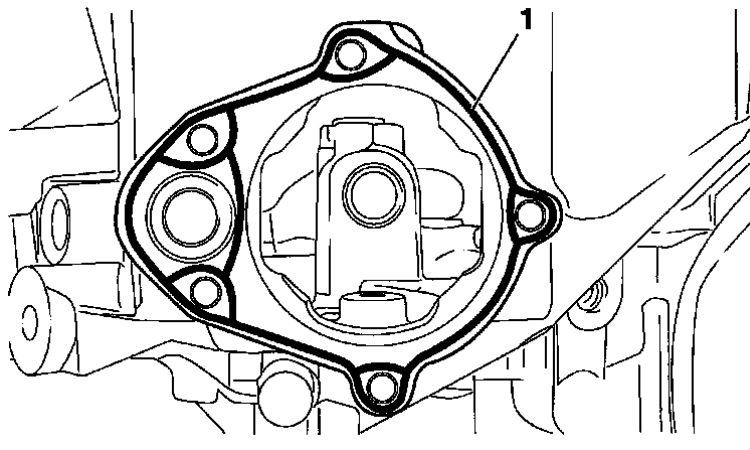
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2. Remove transmission from vehicle - see operation "Transmission, Remove and Install"
3. Install **KM-6115** (3) to transmission
4. Install **KM-6115** with transmission to **KM-113-2**
5. Remove bolt (2) from shift mechanism assembly
6. Remove 5x bolt (arrowed) from shift mechanism assembly
7. Remove shift mechanism assembly (1) from transmission



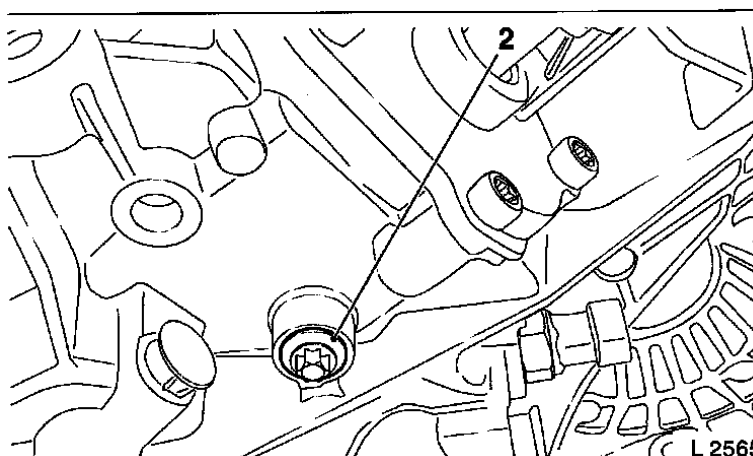
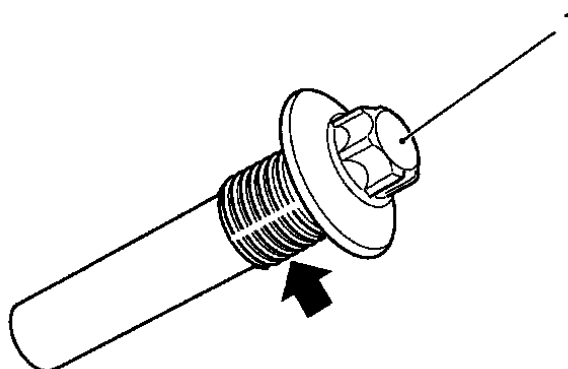
8. Clean sealing surfaces and thread
9. Check all removed parts, replace if necessary

10. Apply sealing compound to area (1) of transmission housing - maximum thickness **2 mm**
11. Align shift mechanism assembly (2) to transmission inner parts of shift mechanism and insert into transmission
12. Install 5x bolt **25 Nm** to shift mechanism assembly



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13. Apply locking compound to thread (arrowed) of bolt (1)
14. Install bolt (2) **25 Nm** to shift mechanism assembly



15. Remove **KM-6115** with transmission from **KM-113-2**
16. Remove **KM-6115** from transmission
17. Install transmission to vehicle - see operation "Transmission, Remove and Install"